

Product Information

VESTAMID® L2141 BK 9.7504

HIGH VISCOSITY PA12-PLASTIC RESIN FOR THE EXTRUSION

VESTAMID® L2141 BK 9.7504 is a heatstabilized polyamide 12 compound for the extrusion of tubing (e.g. fuel lines) and semi-finished products. Tubing according to DIN 73 378, Type: PA 12-HL.

Properties of compounds based on PA12 vary little with changing humidity due to low moisture absorption. Parts made of this semi-crystalline material are characterized by exceptional impact strength, low coefficient of friction and good chemical resistance.

Pigmentation may affect values.

Inside the original and undamaged packaging, the product has a shelf life of at least 2 years when stored in dry rooms at temperatures not exceeding 30°C.

Key Features

Industrial Sector

Automotive and Mobility, Sustainable

Sustainability

Sustainable electricity

Processing

Injection molding, Extrusion

Delivery form

Pellets, Granules

Resistance to

Heat (thermal stability), UV / light / weathering, Oil / fuels

Electrical

Insulating

Conformity

Automotive

Additives

Lubricant, Unfilled

LCA-values

LCA name of certificate

dry

[VESTAMID® L
Compound low](#)

Unit

-

Test Standard

ISO 14040, 14044

LCA certifier

[TÜV Rheinland](#)

-

ISO 14040, 14044

Blue water consumption	25.7	kg	ISO 14040, 14044
Global Warming Potential incl. bio. C incl. LUC	6.1	kg CO ₂ eq./kg	ISO 14040, 14044
Global Warming Potential excl. bio. C incl. LUC	6.1	kg CO ₂ eq./kg	ISO 14040, 14044
Land use (ReCiPe 2016)	0.1	Annual crop eq. y	ISO 14040, 14044
GWP savings as compared to 2023 reference	-2.5	kg CO ₂ eq./kg	ISO 14040, 14044

Mechanical properties ISO	dry / cond	Unit	Test Standard
Tensile modulus	225000 / 189000	psi	ISO 527
Tensile strength	6670 / -	psi	ISO 527
Yield stress	6670 / 6090	psi	ISO 527
Yield strain	4 / 12	%	ISO 527
Stress at 50% strain	5510 / *	psi	ISO 527
Stress at break	7250 / *	psi	ISO 527
Nominal strain at break, tB	190 / >50	%	ISO 527
Charpy impact strength, +23°C	N / N	ftlb/in ²	ISO 179/1eU
Charpy impact strength, -30°C	N / N	ftlb/in ²	ISO 179/1eU
Charpy notched impact strength, +23°C	4.76 / 5.71	ftlb/in ²	ISO 179/1eA
Type of failure	C / C	-	-
Charpy notched impact strength, -30°C	3.81 / 3.81	ftlb/in ²	ISO 179/1eA
Type of failure	C / C	-	-
Flexural modulus, 23°C	221000 / 157000	psi	ISO 178
Flexural stress at conv. deflection, 23°C	7540 / 5080	psi	ISO 178
Flexural strength, 23°C	9280 / 6670	psi	ISO 178
Flexural strain at flexural strength, 23°C	7 / 8	%	ISO 178
Flexural stress at break, 23°C	N / N	psi	ISO 178
Flexural strain at break, 23°C	N / N	%	ISO 178

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature	352 / *	°F	ISO 11357-1/-3
Temp. of deflection under load A, 1.80 MPa	122 / *	°F	ISO 75-1/-2
Temp. of deflection under load B, 0.45 MPa	230 / *	°F	ISO 75-1/-2
Vicat softening temperature A, 10 N, 50 K/h	338 / *	°F	ISO 306
Vicat softening temperature B, 50 N, 50 K/h	284 / *	°F	ISO 306
Coeff. of linear therm. expansion, 23°C to 55 °C, parallel	8.33E-5 / *	in/in/°F	ISO 11359-1/-2
Melting Temperature	352	°F	ASTM D 3418

Physical properties	dry / cond	Unit	Test Standard
Density	1.01 / 1.02	g/cm ³	ISO 1183
Water absorption	1.5 / *	%	Sim. to ISO 62
Humidity absorption	0.7 / *	%	Sim. to ISO 62
Density	1.01	g/cm ³	ASTM D 792

Burning Behav.	dry / cond	Unit	Test Standard
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	0.0630 / *	in	-
Burnin behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.1260 / *	in	-

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity, V	1E10 / 5E10	Ohm*m	IEC 62631-3-1
Surface resistivity, E	* / 6E14	Ohm	IEC 62631-3-2
Relative permittivity, 100Hz	9.7 / 5	-	IEC 62631-2-1
Relative permittivity, 1MHz	4 / 3.5	-	IEC 62631-2-1
Dissipation factor, 100Hz	2100 / 1000	E-4	IEC 62631-2-1
Dissipation factor, 1MHz	1100 / 500	E-4	IEC 62631-2-1
Dielectric strength, AC, S20/S20, t. 1 mm	991 / 889	kV/in	IEC 60243-1

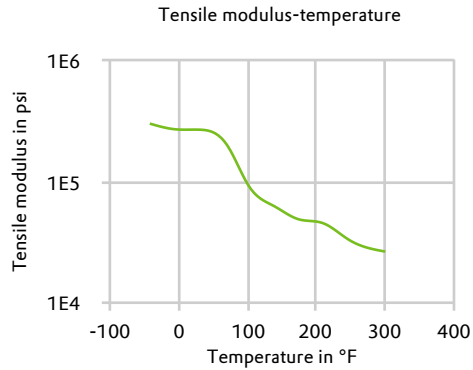
Dielectric strength, AC, S20/P50	889 / -	V/mil	Sim. to IEC 60243-1
CTI, test solution A, 50 drops value	600 / 600	-	IEC 60112
Assessment of the insulation group	I	-	DIN EN 60664-1

Rheological properties	dry / cond	Unit	Test Standard
Melt volume-flow rate, MVR	25 / *	cm ³ /10min	ISO 1133
Temperature	275 / *	°C	-
Load	5 / *	kg	-
Melt volume-flow rate, MVR	8 / *	cm ³ /10min	ISO 1133
Temperature	446 / *	°F	-
Load	11 / *	lb	-
Molding shrinkage, parallel	0.7 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.3 / *	%	ISO 294-4, 2577
Mold temperature	140 / *	°F	-
Melt temperature	464 / *	°F	-

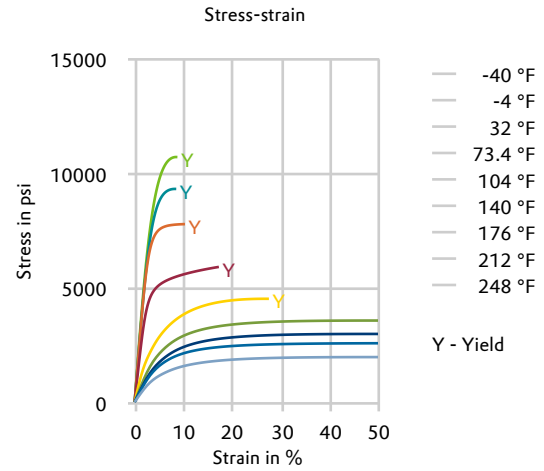
Test specimen production	dry	Unit	Test Standard
Injection Molding, melt temperature	464	°F	ISO 294
Injection Molding, mold temperature	140	°F	ISO 294
Injection Molding, injection velocity	7.87	in/s	ISO 294
Injection Molding, pressure at hold	10200	psi	ISO 294

Diagrams

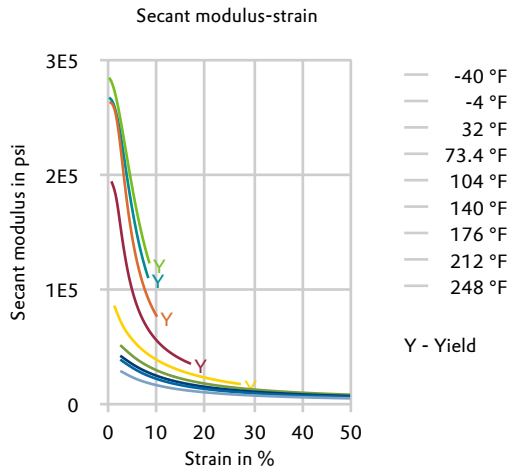
Tensile modulus-temperature



Stress-strain



Secant modulus-strain



Characteristics

Processing

Profile extrusion

Color

Black

Special Characteristics

High heat resistant, High viscosity

Additives

Light stabilizer, Heat stabilizer, Processing aids

Chemical Media Resistance

Acids

- ✓ Acetic Acid (5% by mass) (23°C)
- ✓ Citric Acid solution (10% by mass) (23°C)

Bases

- ✓ Sodium Hydroxide solution (35% by mass) (23°C)
- ✓ Sodium Hydroxide solution (1% by mass) (23°C)
- ✓ Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

- ✓ Isopropyl alcohol (23°C)
- ✓ Methanol (23°C)
- ✓ Ethanol (23°C)

Hydrocarbons

- ✓ n-Hexane (23°C)
- ✓ Toluene (23°C)
- ✓ iso-Octane (23°C)

Ketones

- ✓ Acetone (23°C)

Ethers

- ✓ Diethyl ether (23°C)

Mineral oils

- ✓ SAE 10W40 multigrade motor oil (23°C)
- ✓ Insulating Oil (23°C)

Standard Fuels

- ✓ ISO 1817 Liquid 1 (60°C)
- ✓ ISO 1817 Liquid 2 (60°C)
- ✓ ISO 1817 Liquid 3 (60°C)
- ✓ ISO 1817 Liquid 4 (60°C)
- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)
- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
- ✓ Diesel EN 590 (100°C)

Salt solutions

- ✓ Sodium Chloride solution (10% by mass) (23°C)
- ✓ Sodium Carbonate solution (20% by mass) (23°C)
- ✓ Sodium Carbonate solution (2% by mass) (23°C)
- ✓ Zinc Chloride solution (50% by mass) (23°C)

Other

- ✓ Ethyl Acetate (23°C)
- ✓ Hydrogen peroxide (23°C)
- ✓ DOT No. 4 Brake fluid (120°C)
- ✓ Water (23°C)

Rheological calculation properties

	dry	Unit	Test Standard
Min. mold temperature	86	°F	-
Max. mold temperature	212	°F	-
Min. melt temperature	428	°F	-
Max. melt temperature	500	°F	-